View Ports • Single or Double Pane • Complete View Port Assemblies • Extruded Aluminum

Standard Construction and Materials

INNER FRAME: .060" thick (nominal) 6063-T52/T6 extruded aluminum. OUTER FRAME: .060" thick (nominal) 6063-T52/T6 extruded aluminum.

GLASS: 1/4" thick, all panes.
GASKET: Neoprene / Ether.

MOUNT HOLES: On corners as standard. Available with no holes.

FINISH: Mill.

Notes

1. Unless otherwise specified, door will be fabricated $^3\!/_{16}"$ under listed size. Dimensional tolerance is \pm .075.

- 2. View size is 1%" under nominal opening size.
- 3. View port will accommodate a maximum wall thickness of $2\frac{1}{4}$ ". Consult factory if wall size is less than $1\frac{3}{16}$ " thick.
- 4. View port units are not leak proof.
- 5. On thermal pane models, wire glass will be on the outside of the view port.

View Port Sizes

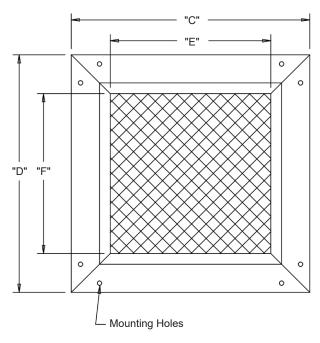
Min Size	Max Size				
6"W x 6"H	24"W x 24"H				

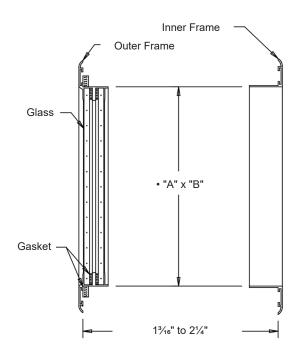
Glass Types

P = 1/4" thick plexi-glass

W = 1/4" wire glass

T = Thermal pane, (1) $\frac{1}{4}$ " wire, (1) $\frac{1}{4}$ " clear





Not to scale.

Item #		Single	Double	Р	W	Т	"A" Width	"B" Height	"C" Width	"D" Height	"E" Width	"F" Height	000
	Qty	VCS Panes Glass Type			Opening Size		Outside Frame Size		View Size		<u>Union Made</u>		
Arch.	Arch. / Eng.:						EDR:		ECN:		Job:		
Contractor:													
	Project:						Date:		DWN:		DWG:		

In the interest of product development, Cesco Products reserves the right to make changes without notice.



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